



Casio chicane



**Start/
Finish**

First curve

Lap distance:	3.64miles
Race distance:	53 laps, 193.11 miles
Qualifying lap record:	G. Berger (McLaren) 1m 34.70s
Race lap record:	N. Mansell (Williams) 1m 40.64s; 130.33mph
1992 winner:	R. Patrese (Williams)

The high price of bumps, breaks and blow-outs...

The sight of cars colliding or sliding into tyre walls is a familiar one in Formula 1 and, while technological advances have done much to improve driver safety, team finances do not get off so lightly when the cars arrive for repair

Castrol Lotus 107-B – component costs

Rear Wing:
3 different types
£10,000 each

Gearbox:
Lotus design
£50,000

Engine cover:
Carbon Fibre
£6,000

Engine:
£100,000
Total of £3.5m
to supply engines
for one season

Rolling chassis:
First car
£1,000,000
Each additional car
£250,000

Active suspension:
Development of system
£500,000
- Each car **£25,000**

Monocoque:
£50,000

Front wing:
2 different types
£20,000 each

Wheels:
£3,000 per set
Tyres:
£1,800 per set
7 sets per race

Floor and diffuser:
Carbon fibre
£6,000

Fuel: Supply for season
£250,000

Oil and water radiators:
Aluminium
£2,500 each

Exhaust system:
Stainless steel
£3,500

Active control unit:
£20,000

Brakes:
Carbon Fibre
£6,000 per set